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Amendments to Claims:

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Please amend the claims as in the following listing:

17. (currently amended) A formulation for thermoplastic synthetic building material which is 1 2 formulated for extrusion processing, comprising: filler material of proportions of 65% - 90% of overall composition; 3 thermoplastic resin of proportions of 10% - 35% of overall composition; and 4 an extruder processing stabilizer/lubricant, wherein said filler material, said thermoplastic 5 resin and said extruder processing stabilizer/lubricant combine to form a thermoplastic material. 6 18. (previously presented) The formulation for synthetic building material of claim 17, wherein: 1 2 said extruder processing stabilizer/lubricant is chosen from a group consisting of metallic stearate, hydrocarbons, fatty acids, esters, amides fluoropolymers, silicones, and boron 3 4 nitride. 19. (previously presented) The formulation for synthetic building material of claim 17, wherein: 1 2 said extruder processing stabilizer/lubricant makes up 0.5-4.0% of the overall 3 composition. 20. (Original) The formulation for synthetic building material of claim 17, wherein: 1 2 said filler material is mineral filler. 21. (Original) The formulation for synthetic building material of claim 17, wherein: 1 said mineral filler is chosen from a group consisting of limestone, dolomite, tale, silica 2 3 and flyash. 22. (Original) The formulation for synthetic building material of claim 17, wherein: 1 2 said thermoplastic resin is recycled thermoplastic resin. 23. (Original) The formulation for synthetic building material of claim 17, wherein: 1 2 said thermoplastic resin is virgin thermoplastic resin. 24. (Original) The formulation for synthetic building material of claim 17, wherein: 1 said thermoplastic resin is chosen from a group consisting of polyethylene (PE), 2 3 polypropylene and poly vinyl chloride (PVC). 25. (Original) The formulation for synthetic building material of claim 17, further comprising: 1 2 desiccant/ moisture absorbent. 26. (Original) The formulation for synthetic building material of claim 25, wherein: 1 2 said desiccant/ moisture absorbent is a metallic oxide. 27. (Original) The formulation for synthetic building material of claim 26, wherein:

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- said desiccant/ moisture absorbent is chosen from a group consisting of calcium oxide 2 3 and magnesium oxide. 28. (Original) The formulation for synthetic building material of claim 17, further comprising: 1 2 additives chosen from the group consisting of antioxidant, UV stabilizer, flame retardant, 3 wax, and inorganic color pigments. 29. (Currently amended) A synthetic thermoplastic building material formulated for commercial 1 2 extrusion processing, said material comprising: 3 filler material of proportions of 65% - 90% of overall composition; 4 thermoplastic resin of proportions of 10% - 35% of overall composition; and extruder processing stabilizer/lubricant which is chosen from a group consisting of 5 metallic stearate, hydrocarbons, fatty acids, esters, amides fluoropolymers, silicones, and boron 6 nitride, wherein said filler material, said thermoplastic resin and said extruder processing 7 stabilizer/lubricant combine to form a thermoplastic material. 8 30. (Previously presented) The synthetic building material of claim 29, wherein: 1 said extruder processing stabilizer/lubricant makes up 0.5-4.0% of the overall 2 3 composition. 31. (Original) The synthetic building material of claim 29, wherein: 1 said filler material is mineral filler which is chosen from a group consisting of limestone, 2 3 dolomite, talc, silica and flyash. 32. (Original) The synthetic building material of claim 29, wherein: 1 said thermoplastic resin is recycled thermoplastic resin 2 33. (Original) The synthetic building material of claim 29, wherein: 1 said thermoplastic resin is virgin thermoplastic resin 2 34. (Original) The synthetic building material of claim 29, wherein: 1 said recycled thermoplastic resin is chosen from a group consisting of polyethylene (PE), 2 3 polypropylene and poly vinyl chloride (PVC). 35. (Original) The synthetic building material of claim 29, further comprising: desiccant/ moisture absorbent which is chosen from a group consisting of calcium oxide and magnesium oxide. 36. (Original) The synthetic building material of claim 29, further comprising: additives chosen from the group consisting of antioxidant, UV stabilizer, flame retardant,
- 37. (Original) The synthetic building material of claim 29, wherein: 1 said synthetic building material is shaped into panels for roofing. 2

wax, and inorganic color pigments.

38. (Original) The synthetic building material of claim 29, wherein: 1

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3 embo 1 40. (C 2 3 embos	Original) The synthetic building material of claim 29, wherein: said material is formed into pieces having the appearance of cedar shakes, including ossing a texture into surfaces.
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1 41 (Original) The synthetic building material of claim 29, wherein: said material is formed into pieces having the appearance of cedar shingles, including ssing a texture into surfaces.
2	Original) The synthetic building material of claim 29, wherein: said material is formed into pieces having the appearance of terra cotta tiles, including ssing a texture into surfaces.